

# DESCRIPTION AND WORKING INSTRUCTIONS IN THE USE OF OUR WATER BASED CLEANER

## GRANUDAN CLEANER GR-08



### Description:

Along with our strategy Granudan has developed a new, effective environmentally friendly cleaner to replace or substitute our solvent based cleaner "Surface Cleaner".

Our new cleaner "GR-08" is both a cleaner and degreaser, which in many cases is as effective as ordinary solvent based cleaners.

GR-08 readily removes waxes and other surface contaminants without harming or dulling the working surfaces of the mould.

GR-08 gives an anti-corrosion protection on metal surfaces, even with a fairly high amount of water content in the product!

GR-08 is 100 % biodegradable and not inflammable. We recommend to mix 50/50 with demineralized water before use.

### WORKING INSTRUCTION:

1. Apply **GR-08** (mix 50/50 with water) liberally to the surface of the mould with a clean cloth.
2. As the dirt, dust and other contaminants begin to dissolve and loosen, remove them from the surface while still wet using a separate clean cloth. Repeat this process until the mould is clean.
3. The cleaning cloths should be regularly replaced as they become saturated with contaminants.
4. Repeat step 1 to 3 until the surface "feels" clean. Use the water break free-test or the tape-test.

**TIP** to test for surface cleanliness, wipe GR-08 onto the mould and allow to flash off. Hazing or streaking is a sign of contamination and/or wax build up.

5. When all the contaminants have been removed, wipe the entire surface with a clean cloth soaked with **GR-08** (mix 50/50 with water) and gently buff until dry.
6. The mould is now ready for application of Zyvox release coats.

### NOTE:

*GR-08 does not remove Zyvox solventbased Sealer GP or Zyvox solventbased slipcoats. To remove these products please use Zyvox WaterClean.*

*However, GR-08 does remove the waterbased slipcoats (BreeZ, EnviroShield & WaterShield).*

