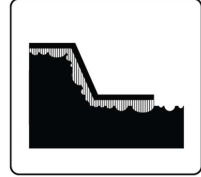




Chemlease® 2702W

Water-Based Mold Sealer



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Description

Chemlease® 2702W mold sealer is almost odorless. Chemlease® 2702W when used in conjunction with the appropriate Chemlease® release agent creates a high gloss finish on the mold surface. Multiple, ambient cure parts can be made from a properly treated surface.

Benefits

- No CFCs or ODCs
- High gloss
- Low odor
- Fast, air dry or heat cure
- Wipe applied
- Hassle-free shipping and storage
- Non-flammable

Uses

Chemlease® 2702W overcomes micro-porosity in mold surfaces, reduces the break-in time for new molds, extends the number of releases, reduces mold down time and restores a uniform surface when used over a mold repair or patch.

How To Use

Before using Chemlease® 2702W:

All previous surface treatments, residues, waxes or oils should be removed using a Chemlease® mold cleaner.

1. Apply a thin coat of Chemlease® 2702W using a clean lint-free cloth, then wipe dry.
2. Air dry for a minimum of 15 minutes between the application of each coat of Chemlease® 2702W.
3. Repeat application until desired number of coats has been applied.
4. After applying final coat, air-dry for a minimum of 30 minutes or bake at 80°C (180°F) for 15 minutes.
5. The mold is now ready for release agent application

Important

The recommended number of coats and cure times are a general guideline found to be more than sufficient in a broad spectrum of molding conditions.

When molding products with extreme geometries or experiencing low humidity conditions in the shop, the customer may find the need to extend the cure time between coats and increase the number of coats applied to the mold. The efficiency of a release film is best determined through a combination of tape tests and experimentation.

Storage

Store product between 5°C and 30°C (41°F and 86°F). Keep from freezing. Keep container tightly sealed to prevent evaporation and/or contamination. If stored in cold temperatures, allow to warm to room temperature before using.

Handling

We believe Chemlease® 2702W has a low degree of hazard when used as intended. For more information, request a copy of the Safety Data Sheet.

Packaging

Chemlease® 2702W is available in a variety of package sizes. Please contact Chem-Trend customer service for details.

Further Information

Request information on our complete range of materials for this industry.

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